

# F40

## Bookletmaker



The F40 Bookletmaker from Standard is the perfect in-house bookletmaker for small to mid-sized runs. Setup and operation are easy and foolproof. The F40 represents the ultimate in reliable engineering and state-of-the-art technology.

- *Up to 1,500 booklets per hour*
- *Four staple head positions*
- *Easy and convenient*

# F40

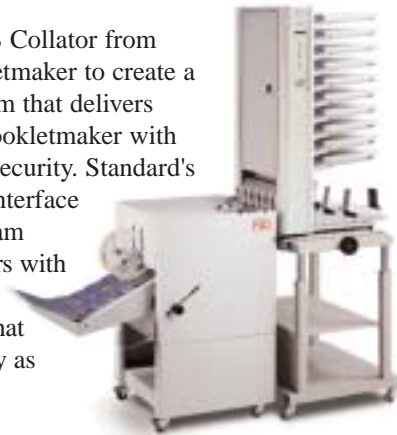
The F40 Bookletmaker from Standard produces up to 1,500 quality booklets per hour. It can easily staple and fold up to 25 sheets of 20lb. Bond. The soft rubber folder rollers handle a wide range of stock without marking, and an optional stacker/conveyor makes packing of finished booklets easy and convenient. An optional base cabinet, makes the F40 a perfect fit in any environment.

## Ease of Operation

Job changeover takes only seconds even with non-standard sheet sizes. One positioning knob sets both the staple and fold position, ensuring precise staple alignment with the fold on every book. Operator controls are accessible from the front of the machine. A transparent top cover allows for quick confirmation of job set-up.

## Interface With the Standard QC-S10 and QC-S100 Collators

Combine a single tower QC-S Collator from Standard with the F40 Bookletmaker to create a high quality, productive system that delivers collated sets directly to the bookletmaker with unmatched accuracy and set security. Standard's optional two-way electronic interface combines miss, double, and jam detection of the QC-S Collators with out-of-staple detection in the F40 Bookletmaker to ensure that every book is produced exactly as desired.



*F40 shown with optional base, conveyor, and QC-S10 Collator with stand.*

## Interface With Any Tabletop Collator

Standard F40 Bookletmakers are as versatile as they are productive, with the ability to be electronically interfaced to most any make or model of tabletop collator. The F40 universal interface is superior to simple mechanical bridges or incomplete electronic communications often found on competitive machines.

## Maximum Flexibility

Designed for extensive use, each machine comes with two exceptionally durable staple heads. These proven reliable staple heads can be placed in any of four positions. The magazine capacity is 210 staples for each head. Capable of producing booklets in sizes from CD brochures to sizes larger than 8 1/2" x 11" (and all sizes in between) with minimal operator intervention, the Standard F40 is in a class all to itself. The F40 can also be easily set to operate as corner/side stapler in manual feed mode as well as in an in-line configuration with a collator.

## The Standard Staple

Standard staples are made of high quality refined steel and chisel-pointed to cleanly and accurately penetrate thick sets of paper.



## Easy Operation

All controls are centrally located to allow for quicker set-up and easier operation. The red indicator lights warn of a staple-out situation and automatically stops operation to ensure that each book is finished correctly.

## Four Staple Head Positions

The all steel staple head components provide many years of high performance with little user maintenance. Repositioning staple heads is both fast and simple.



## Specifications

<b>Sheet Size:</b>	4¾" x 9½" minimum 12¾" x 18" maximum
<b>Maximum Booklet Sheets:</b>	25 sheets of 20-lb. Bond or equivalent
<b>Cycle Speed:</b>	1500 Books Per Hour
<b>Exit Conveyor/Stacker:</b>	(Optional) Electrical, variable speed
<b>Staple Clinch Type:</b>	Anvil
<b>Staples:</b>	26/6, 26/8
<b>Staple Magazine Capacity:</b>	210 staples
<b>Standard Equipment:</b>	2 Stapling Heads, Counter, Automatic Electronic Release, Side Jogger, Corner/Side Staple Mode
<b>Optional Equipment:</b>	Base Cabinet, Electronic Interface for Link with Collators (contains input feed belt and tail jogger) Adjustable Electronic Delivery Conveyor, Catch Tray
<b>Power Requirements:</b>	110V AC / 60Hz / 1.4 Amps
<b>Weight/Shipping Wgt:</b>	143 lbs. / 165 lbs
<b>Dimensions (L x W x H):</b>	20" (w/conveyor 40¼") x 23¾" x 20½" (w/base 34¾")

*Production rates are based on optimal operating conditions and may vary. Specifications are subject to change without notice.*



*Established in 1910, Standard is a leading supplier of duplicating and document finishing equipment.*

**STANDARD**  
Our Standards Are Simply Better.